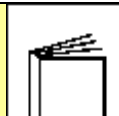




Automotive System

# Nax 2K Extra Fine Putty 869



Technical Information

Version 1, 05/2013

## PRODUCT DESCRIPTION

NAX 2K EXTRA FINE PUTTY 869 is a polyester putty-fine (unsaturated polyester resin) for leveling and grading steel surfaces and shaping the edges of steel parts.



### Paint system

- Good adhesion, easy to sand using both dry and wet techniques.
- Excellent putty knife workability due to its fine, homogenous structure.



### Surface preparation

- Remove rust, grease, oil and other foreign matter.
- Dry sand the metal surface with 60-80 grit sandpaper. Dry sand the old paint film around the spot repair area using 120-150 grit sandpaper (featheredge).

## Application Guide



### Mixing ratio

#### Product

NAX 2K Extra Fine Putty 869  
 NAX 2K Extra Fine Putty 869 Hardener

#### By Weight

100 parts  
 2 -3 parts

### Mixing ratio

Stir the putty base until homogeneous

### Pot Life

3 - 4 minutes after mixed with hardener @ 30°C

\*After mixed with hardener and it will vary on temperature and quantity of hardener.

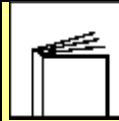
The Product is suitable strictly for professional use only. The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only.

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**Type of knife** Putty-knife can be metal, plastic or rubber

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**Application** Do not apply putty thick at a time. At first, putty thin film on the clean and roughen metal surface for good adhesion. The subsequent coats must be applied to the required thickness

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**Sandability** Sanding is possible after applying putty 15 – 20 minutes/30 °C

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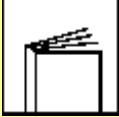
**Precaution**

1. Be uses to use Nax 2K Extra Fine Putty 869 Hardener for mixing with Nax 2K Extra Fine Putty 869. Using other hardeners may cause abnormal dryness and problems.
2. To mix the hardener in a correct proportion. Too much or too little of proportion will cause troubles.
3. In cold weather, the dryness will be slow. Force dry 60 C, 10 minutes is recommended for completely dry.
4. Do not mix Nax 2K Extra Fine Putty 869 with others.
5. Combustible mixture, keep away from fire or reach of children

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### Product Handling & Safety (for professional use only)

	 <b>Respiratory Mask</b>	 <b>Safety Goggles</b>	 <b>Protective Clothing</b>	 <b>Protective Gloves</b>	 <b>Safety Shoes</b>	<p><i>Please refer to Material Safety Data Sheets for full health &amp; safety details and product can labels.</i></p>
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### Warning

- Flammable liquid and vapor
- Harmful, if swallowed
- Toxic, if inhaled (vapor)
- Causes skin irritation
- Causes serious eye irritation
- May causes allergy or asthma symptoms or breathing difficulties if inhaled
- Toxic to aquatic life
- Store in a closed container.
- Avoid release to the environment.
- Keep away from heat/sparks/open flames/hot surfaces.
- Keep container tightly closed.
- Do not allow to get in eyes, on skin, or on clothing.
- Wear protective gloves/protective clothing/eye protection/face protection.
- IF INHALED: if breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing.
- IF COMES IN CONTACT WITH EYES: Rinse cautiously with excess water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

For further information please contact:

TECHNICAL SERVICES DEPARTMENT, NIPPON PAINT AUTOMOTIVE REFINISH BUSINESS UNIT

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