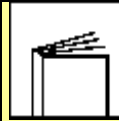




Automotive System

Nax 2K Putty Fast Dry



Technical Information

Version 1, 05/2013

PRODUCT DESCRIPTION

NAX 2K PUTTY FAST DRY is a polyester putty (unsaturated polyester resin) for leveling and grading steel surfaces and shaping the edges of steel parts.



Paint system

- Good adhesion, easy sandability both dry and wet process and fine homogenous putty knife workability due to its fine, homogenous structure.
- An excellent tool in repairing any damage for automotive



Surface preparation

- Remove rust, grease, oil and other foreign matter.
- Dry sand the metal surface with 60-80 grit sandpaper. Dry sand the old paint film around the spot repair area using 120-150 grit sandpaper (featheredge).

Application Guide



Mixing ratio

Product

NAX 2K Putty Fast Dry
 NAX 2K Putty Fast Dry Hardener

By Weight

100 parts
 2 -3 parts

Mixing ratio

Stir the putty base until homogeneous

Pot Life

3 - 4 minutes after mixed with hardener @ 30°C

*After mixed with hardener and it will vary on temperature and quantity of hardener.

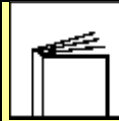
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Type of knife Putty-knife can be metal, plastic or rubber

Application Do not apply putty thick at a time. At first, putty thin film on the clean and roughen metal surface for good adhesion. The subsequent coats must be applied to the required thickness


Sandability Sanding is possible after applying putty 15 – 20 minutes/30 °C

Precaution

1. Be uses to use Nax 2K Putty Fast Dry Hardener for mixing with Nax 2K Putty Fast Dry. Using other hardeners may cause abnormal dryness and problems.
2. To mix the hardener in a correct proportion. Too much or too little of proportion will cause troubles.
3. In cold weather, the dryness will be slow. Force dry 60 C, 10 minutes is recommended for completely dry.
4. Do not mix Nax 2K Putty Fast Dry with others.
5. Combustible mixture, keep away from fire or reach of children

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Product Handling & Safety (for professional use only)

	 Respiratory Mask	 Safety Goggles	 Protective Clothing	 Protective Gloves	 Safety Shoes	<i>Please refer to Material Safety Data Sheets for full health & safety details and product can labels.</i>
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Warning

- Flammable liquid and vapor
- Harmful, if swallowed
- Toxic, if inhaled (vapor)
- Causes skin irritation
- Causes serious eye irritation
- May causes allergy or asthma symptoms or breathing difficulties if inhaled
- Toxic to aquatic life
- Store in a closed container.
- Avoid release to the environment.
- Keep away from heat/sparks/open flames/hot surfaces.
- Keep container tightly closed.
- Do not allow to get in eyes, on skin, or on clothing.
- Wear protective gloves/protective clothing/eye protection/face protection.
- IF INHALED: if breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing.
- IF COMES IN CONTACT WITH EYES: Rinse cautiously with excess water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

For further information please contact:

TECHNICAL SERVICES DEPARTMENT, NIPPON PAINT AUTOMOTIVE REFINISH BUSINESS UNIT

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