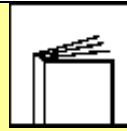




Automotive System

Nax2K Extra Fine Putty 869



Technical Information

Version 1, 05/2013

PRODUCT DESCRIPTION

NAX 2K EXTRA FINE PUTTY 869 is a polyester putty-fine (unsaturated polyester resin) for leveling and grading steel surfaces and shaping the edges of steel parts.



Paint system

- Good adhesion, easy to sand using both dry and wet techniques.
- Excellent putty knife workability due to its fine, homogenous structure.



Surface preparation

- Remove rust, grease, oil and other foreign matter.
- Dry sand the metal surface with 60-80 grit sandpaper. Dry sand the old paint film around the spot repair area using 120-150 grit sandpaper (featheredge).

Application Guide



Mixing ratio ProductBy Weight

NAX 2K Extra Fine Putty 869	100 parts
NAX 2K Extra Fine Putty 869 Hardener	2 -3 parts

Mixing ratio Stir the putty base until homogeneous

Pot Life 3- 4 minutes after mixed with hardener @ 30°C
*After mixed with hardener and it will vary on temperature and quantity of hardener.

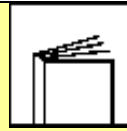
The Product is suitable strictly for professional use only. The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only.

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Type of knife	Putty-knife can be metal, plastic or rubber
Application	Do not apply putty thick at a time. At first, putty thin film on the clean and roughen metal surface for good adhesion. The subsequent coats must be applied to the required thickness
Sandability	Sanding is possible after applying putty 15 – 20 minutes/30 °C
Precaution	<ol style="list-style-type: none">1. Be uses to use Nax 2K Extra Fine Putty 869 Hardener for mixing with Nax 2K Extra Fine Putty 869. Using other hardeners may cause abnormal dryness and problems.2. To mix the hardener in a correct proportion. Too much or too little of proportion will cause troubles.3. In cold weather, the dryness will be slow. Force dry 60 C, 10 minutes is recommended for completely dry.4. Do not mix Nax 2K Extra Fine Putty 869 with others.5. Combustible mixture, keep away from fire or reach of children

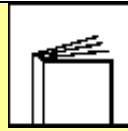
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Product Handling & Safety (for professional use only)

						<i>Please refer to Material Safety Data Sheets for full health & safety details and product can labels.</i>
	Respiratory Mask	Safety Goggles	Protective Clothing	Protective Gloves	Safety Shoes	



Signal word: Warning

- Flammable liquid and vapor (Category 3)
- Harmful if swallowed(oral) & inhaled(vapor) (Category 4)
- Causes serious eye irritation (Category 2A)
- Suspected of causing genetic defects(Category 2)
- Suspected of causing cancer(Category 2)
- Suspected of damaging fertility or the unborn child (Category 2)
- May causes damage to lung kidney and liver (Category 2)
- May causes damage to lung and Central Nervous System (CNS) through prolonged or repeated exposure(Category 2)
- Harmful to aquatic life (Category 3)

Precautionary statements:

- Store in a closed container.
- Avoid release to the environment.
- Keep away from heat/sparks/open flames/hot surfaces.
- Keep container tightly closed.
- Do not allow to get in eyes, on skin, or on clothing.
- Wear protective gloves/protective clothing/eye protection/face protection.
- IF INHALED: if breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing.
- IF COMES IN CONTACT WITH EYES: Rinse cautiously with excess water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

For further information please contact:

TECHNICAL SERVICES DEPARTMENT, NIPPON PAINT AUTOMOTIVE REFINISH BUSINESS UNIT

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